

**CONDUCTOR BAR SYSTEMS** 



COLUMBUS McKINNON CORPORATION

Conductor bar systems are a practical, effective, and economical way to deliver power to overhead cranes, workstation cranes, hoists, monorails, and other types of moving equipment. Whether you need power for a standard top-running hoist application, a curved monorail, or a special lifting or positioning application, Columbus McKinnon's safe and versatile range of conductor bar systems can help.

Magnetek® ELECTROBAR® Elite is our most advanced conductor bar system available. Designed for easy installation, low maintenance, and improved safety, ELECTROBAR Elite provides a lower total system cost for your applications. The system also features a lightweight, compact design, making it ideal for use in tight spaces where other systems will not fit.

# **ELECTROBAR® ELITE**

### CONDUCTOR BAR SYSTEMS

#### **FEATURES & BENEFITS**

### LOWER TOTAL SYSTEM COST — EASY TO INSTALL AND MAINTAIN

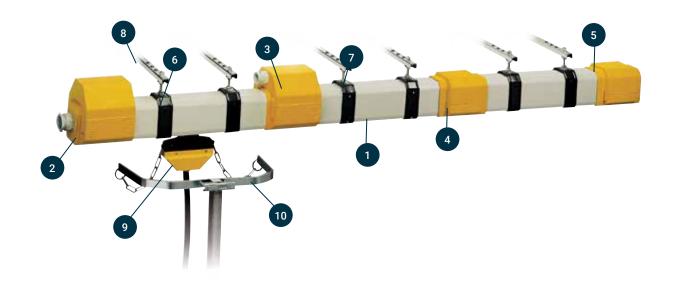
- ELECTROBAR Elite reduces installation time when compared with traditional conductor bar systems.
- Maintenance requirements are minimized, providing lower installation and lifetime maintenance costs.
- System components are lightweight and rigid, allowing a single person to assemble the system.
- Line elements are easily slipped into the snapin hangers, which mount with one threaded rod to the hanger bracket.
- Joint covers, power feeds, and end caps simply snap together over the line elements.
   Much of the assembly is done by hand, using a minimum number of tools.
- Line elements are connected with torque limiting bolts whose heads twist off when enough torque has been applied. This assures proper connection of conductors with smooth transitions from section to section for the collector brushes.
- Collector brushes are normally serviced by removing the trolley from the end of the system. The brushes are easy to remove and put back into the trolley, allowing a rapid return to service after maintenance. The collector assembly can only be put back into the line element in one orientation, preventing cross connecting power and ground.

#### **MAXIMUM VERSATILITY**

- Compact design allows installation in tight spaces where other systems will not fit.
- No expansion joints are required in systems under 460 feet.
- Low friction collectors ease movement of workstation bridge cranes.
- IP23 rated so it is finger safe and resistant to rain at up to a 60° angle from vertical.
- Rubber dust exclusion strips are available to minimize contamination of conductors through the line element trolley gap.
- High speed collectors available for speeds exceeding 325 fpm.
- Standard line element operating temperature range -20°C to 55°C.
- High temperature line elements available for temperatures above 55°C to 75°C.
- Curved elements available with minimum 32" radius.
- Ventilated line elements prevent condensation build up.
- Trolley introduction gates ease maintenance of collector trolleys when three or more bridges are used on a single crane runway.

Many parts of the ELECTROBAR Elite system are made from plastic insulating materials. The insulating covers for normal temperature use are made of PVC. The plastic hangers are made from thermoplastic materials as are the plastic parts of the collectors. If your application uses materials or chemicals that can evaporate or get into the air and onto the conductor bar parts, please consult with our Magnetek service team about the suitability of this product in your environment.

### **LINE ELEMENTS**



### STANDARD FEATURES & BENEFITS

- Operating temperature range -20°C to 55°C
- Collector trolley captured by line element and can't be disengaged
- Snap together covers, power feeds, and hangers
- Lightweight, rigid construction
- Ease of installation, lower total system cost, and low maintenance
- Improved safety (finger safe rating of IP23)

| Item                     | Page Number |
|--------------------------|-------------|
| 1. Line Element          | 5           |
| 2. End-Line Power Feed   | 6           |
| 3. In-Line Power Feed    | 6           |
| 4. Joint Cover           | 7           |
| 5. End Cap               | 7           |
| 6. Sliding Hanger        | 7           |
| 7. Anchor Hanger         | 7           |
| 8. Mounting Bracket      | 8           |
| 9. Collector             | 9           |
| 10. Tow Bracket          | 10          |
| 11. Dust Exclusion Seals | 10          |
| 12. Transfer Funnels     | 11          |
| 13. Expansion Element    | 12          |

### **LINE ELEMENTS**

### 1. 4-POLE AND 5-POLE LINE ELEMENTS

- Line Elements are constructed of self-extinguishing PVC with copper conductors; 20 Amp Line elements use steel conductors
   Maximum rated operational voltage 600 volts, 460V for high temperature line elements



#### 4-POLE LINE FLEMENTS

| 4-PULE LI  | INE ELEME                         | 4-PULE LINE ELEMENTS |      |       |       |  |
|------------|-----------------------------------|----------------------|------|-------|-------|--|
| Catalog    | Description                       | Le                   | ngth | Wei   | ght   |  |
| Number     | Description                       | Ft                   | M    | Lbs   | Kg    |  |
| FM-4204    |                                   | 13.123               | 4    | 15.00 | 6.80  |  |
| FM-4203    | 20 Amp,<br>4-Pole Line<br>Element | 9.843                | 3    | 11.25 | 5.10  |  |
| FM-4202    |                                   | 6.562                | 2    | 7.50  | 3.40  |  |
| FM-4201    |                                   | 3.281                | 1    | 3.75  | 1.70  |  |
| FM-4604    |                                   | 13.123               | 4    | 15.88 | 7.20  |  |
| FM-4603    | 60 Amp,                           | 9.843                | 3    | 11.91 | 5.40  |  |
| FM-4602    | 4-Pole Line<br>Element            | 6.562                | 2    | 7.94  | 3.60  |  |
| FM-4601    |                                   | 3.281                | 1    | 3.97  | 1.80  |  |
| FM-4104    |                                   | 13.123               | 4    | 17.64 | 8.00  |  |
| FM-4103    | 100 Amp,                          | 9.843                | 3    | 13.23 | 6.00  |  |
| FM-4102    | 4-Pole Line<br>Element            | 6.562                | 2    | 8.82  | 4.00  |  |
| FM-4101    |                                   | 3.281                | 1    | 4.41  | 2.00  |  |
| FM-4134    |                                   | 13.123               | 4    | 21.16 | 9.60  |  |
| FM-4133    | 130 Amp,                          | 9.843                | 3    | 15.87 | 7.20  |  |
| FM-4132    | 4-Pole Line<br>Element            | 6.562                | 2    | 10.58 | 4.80  |  |
| FM-4131    |                                   | 3.281                | 1    | 5.29  | 2.40  |  |
| FM-8284-TR |                                   | 13.123               | 4    | 31.72 | 14.39 |  |
| FM-8283-TR | 200 Amp,                          | 9.843                | 3    | 23.79 | 10.79 |  |
| FM-8282-TR | 4-Pole Line<br>Element            | 6.562                | 2    | 15.86 | 7.19  |  |
| FM-8281-TR |                                   | 3.281                | 1    | 7.93  | 3.60  |  |

### 5-POLE LINE ELEMENTS

| Catalog    | Description            | Le     | ngth | Wei   | ght   |
|------------|------------------------|--------|------|-------|-------|
| Number     | Description            | Ft     | М    | Lbs   | Kg    |
| FM-5204    |                        | 13.123 | 4    | 15.88 | 7.20  |
| FM-5203    | 20 Amp,                | 9.843  | 3    | 11.91 | 5.40  |
| FM-5202    | 5-Pole Line<br>Element | 6.562  | 2    | 7.94  | 3.60  |
| FM-5201    |                        | 3.281  | 1    | 3.97  | 1.80  |
| FM-5604    |                        | 13.123 | 4    | 16.76 | 7.60  |
| FM-5603    | 60 Amp,                | 9.843  | 3    | 12.57 | 5.70  |
| FM-5602    | 5-Pole Line<br>Element | 6.562  | 2    | 8.38  | 3.80  |
| FM-5601    |                        | 3.281  | 1    | 4.19  | 1.90  |
| FM-4104    |                        | 13.123 | 4    | 18.48 | 8.38  |
| FM-4103    | 100 Amp,               | 9.843  | 3    | 13.86 | 6.29  |
| FM-4102    | 5-Pole Line<br>Element | 6.562  | 2    | 9.24  | 4.19  |
| FM-4101    |                        | 3.281  | 1    | 4.62  | 2.10  |
| FM-5134    |                        | 13.123 | 4    | 23.80 | 10.80 |
| FM-5133    | 130 Amp,               | 9.843  | 3    | 17.85 | 8.10  |
| FM-5132    | 5-Pole Line<br>Element | 6.562  | 2    | 11.90 | 5.40  |
| FM-5131    |                        | 3.281  | 1    | 5.95  | 2.70  |
| FM-8285-TR |                        | 13.123 | 4    | 37.04 | 16.80 |
| FM-8289-TR | 200 Amp,               | 9.843  | 3    | 27.78 | 12.60 |
| FM-8286-TR | 5-Pole Line<br>Element | 6.562  | 2    | 18.52 | 8.40  |
| FM-8287-TR |                        | 3.281  | 1    | 9.26  | 4.20  |

### **SYSTEM COMPONENTS**

### 2. & 3. POWER FEEDS

- Designed to feed power to the system either from the end or along the line element run
- Allows for quick power connection with a snap together cover
- Power feed selection based upon location and power feed cord diameter



End-Line Feed Box

#### **END-LINE POWER FEED**

| Catalog |  |              | Cable Diameter Description | We  | ight |
|---------|--|--------------|----------------------------|-----|------|
| Number  | Description                            | In           | Mm                         | Lbs | Kg   |
| FM-1200 | 20-100 Amp, 4 & 5-Pole, M25 Cable Grip | 0.51 to 0.75 | 13 to 19                   | 0.9 | 0.41 |
| FM-1230 | 20-100 Amp, 4 & 5-Pole, M32 Cable Grip | 0.59 to 0.98 | 15 to 25                   | 0.9 | 0.41 |
| FM-1250 | 20-100 Amp, 4 & 5-Pole, M40 Cable Grip | 0.83 to 1.25 | 21 to 32                   | 0.9 | 0.41 |



In-Line Feed Box

### IN-LINE POWER FEED

| Catalog | Description                            | Cable Di     | Weight   |      |      |
|---------|--|--------------|----------|------|------|
| Number  | Description.                           | ln           | Mm       | Lbs  | Kg   |
| FM-1300 | 20-100 Amp, 4 & 5-Pole, M25 Cable Grip | 0.51 to 0.75 | 13 to 19 | 0.66 | 0.30 |
| FM-1330 | 20-100 Amp, 4 & 5-Pole, M32 Cable Grip | 0.59 to 0.98 | 15 to 25 | 0.66 | 0.30 |



In-Line Feed Box with Junction Box

### IN-LINE POWER FEED WITH JUNCTION BOX

| Catalog Description |                                     | Cable Diameter |          | Weight |      |
|---------------------|-------------------------------------|----------------|----------|--------|------|
| Number              | Description                         | ln             | Mm       | Lbs    | Kg   |
| FM-1332             | 20-100 Amp, 4 -Pole, M40 Cable Grip | 0.83 to 1.25   | 21 to 32 | 3.75   | 1.70 |
| FM-1329             | 20-100 Amp, 5 -Pole, M40 Cable Grip | 0.83 to 1.25   | 21 to 32 | 3.75   | 1.70 |

## PRE-FABRICATED POWER FEED ON 1 METER LINE ELEMENT (NOT SHOWN)

| Catalog    | Description                                    | Cable Diameter |    | Weight |       |
|------------|--|----------------|----|--------|-------|
| Number     | Description                                    | ln             | Mm | Lbs    | Kg    |
| FM-1313    | 130 Amp, 4-Pole with 2 Meter Connecting Cables | 0.63           | 16 | 17.60  | 7.98  |
| FM-8299-TR | 200 Amp, 4-Pole with 2 Meter Connecting Cables | 0.81           | 21 | 28.60  | 12.97 |
| FM-1317    | 130 Amp, 5-Pole with 2 Meter Connecting Cables | 0.63           | 16 | 19.80  | 8.98  |
| FM-8294-TR | 200 Amp, 5-Pole with 2 Meter Connecting Cables | 0.81           | 21 | 34.32  | 15.57 |

### **SYSTEM COMPONENTS**

### 4. JOINT COVER

 Self centering, snap-on joint cover, no tools required for assembly



### 5. END CAP

 Snaps over the end of a line element and includes end stop to prevent over travel of collector



#### JOINT COVER

| Catalog | Deceriation                              | Weig | ht   |
|---------|--|------|------|
| Number  | Number Description                       | Lbs  | Kg   |
| FM-2000 | Joint Covering Flange for<br>All Systems | 0.44 | 0.20 |

#### **END CAP**

| Catalog | Baraninstan             | Weight |      |
|---------|-------------------------|--------|------|
| Number  | Description             | Lbs    | Kg   |
| FM-2400 | End Cap for All Systems | 0.66   | 0.30 |

### 6. & 7. MOUNTING HANGERS

- Galvanized steel construction and premounted M8 x 60 bolt
- Snaps onto line element



- Anchor Hangers secure the line element to the structure
- Galvanized steel construction and premounted M8 x 60 bolt with (2) anchoring screws



#### SLIDING HANGER

| Catalog | Danawinski av             | Wei  | ght  |
|---------|---------------------------|------|------|
| Number  | Number Description        | Lbs  | Kg   |
| FM-1510 | Snap-In Hanger, New Style | 0.22 | 0.10 |

Two (2) required for 20 to 130 Amp, 4 meter line elements. Three (3) required for 200 Amp, 4 meter line elements.

### ANCHOR HANGER

| Catalog Description |                          | Weight |      |
|---------------------|--------------------------|--------|------|
|                     |                          | Lbs    | Kg   |
| FM-1500             | Anchor Hanger, New Style | 0.22   | 0.10 |

Two (2) required for 20 to 130 Amp, 4 meter line elements.

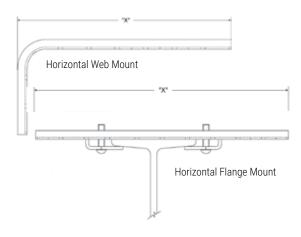
### **SYSTEM COMPONENTS**

### 8. HANGER MOUNTING BRACKETS



### WEB MOUNTING BRACKETS

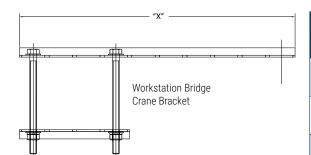
| Catalog   | Description                     | "X" Dime | ension | Wei | ight |
|-----------|---------------------------------|----------|--------|-----|------|
| Number    | Description                     | ln       | Mm     | Lbs | Kg   |
| BKS-W15-G | Galvanized, Web Mounted, 15 in. | 11       | 279    | 1.5 | 0.68 |
| BKS-W18-G | Galvanized, Web Mounted, 18 in. | 14       | 356    | 1.9 | 0.86 |
| BKS-W24-G | Galvanized, Web Mounted, 24 in. | 20       | 508    | 2.2 | 1.00 |



### FLANGE MOUNTING BRACKETS

| Catalog   | 5                               | "X" Dimension |     | Weight |      |
|-----------|---------------------------------|---------------|-----|--------|------|
| Number    | Description                     | ln            | Mm  | Lbs    | Kg   |
| BKS-F18-G | Galvanized, Web Mounted, 18 in. | 18            | 457 | 2.2    | 1.00 |
| BKS-F24-G | Galvanized, Web Mounted, 24 in. | 24            | 610 | 2.7    | 1.22 |

To order Flange Mount Brackets with two mounting clamps, add "A" after F18 or F24.



### WORKSTATION BRIDGE CRANE MOUNTING BRACKETS

| Catalog<br>Number | Description                               | "X" Dimension |     | Weight |      |
|-------------------|---|---------------|-----|--------|------|
|                   |   | ln            | Mm  | Lbs    | Kg   |
| BKS-GBL-2K        | Galvanized, for<br>4 in. x 4 in. tube     | 15            | 381 | 3.5    | 1.59 |
| BKS-GBL-4K        | Galvanized, for<br>5.5 in. x 4.5 in. tube | 18            | 457 | 4.5    | 2.04 |
| BKS-GBL-4K2       | Galvanized, for<br>6 in. x 6 in. tube     | 18            | 457 | 4.5    | 2.04 |

### **COLLECTOR ASSEMBLIES**

### 9. STANDARD (RIGID) COLLECTOR TROLLEY

- · Collector selection based on amperage requirements
- The collector assembly can be installed only in one orientation to the line element, ensuring the ground conductor and the ground collector brush are always together
- The brushes snap into the collector assembly for quick and easy replacement
- Factory stocked collectors come standard with 1 meter of cable and are for systems without curves or dust protection

### RIGID COLLECTOR TROLLEY FOR 4-POLE SYSTEMS

| Catalog    | Description   | Amp    | Weight |      |
|------------|---|--------|--------|------|
| Number     | Description   | Rating | Lbs    | Kg   |
| FM-2043-1M | Single Collector Trolley with<br>1 Meter Cable        | 400    | 1.32   | 0.60 |
| FM-4047-1M | Double Collector Trolley with<br>Two 1 Meter Cables   | 80     | 2.42   | 1.10 |
| FM-5049-1M | Triple Collector Trolley with<br>Three 1 Meter Cables | 120    | 3.52   | 1.60 |
| FM-4514    | Cleaning Collector Trolley<br>(not pictured)          | N/A    | 0.88   | 0.40 |



| Catalog    | 5   | Amp    | Weight |      |
|------------|---|--------|--------|------|
| Number     | Description   | Rating | Lbs    | Kg   |
| FM-2051-1M | Single Collector Trolley with<br>1 Meter Cable        | 40     | 1.32   | 0.60 |
| FM-4051-1M | Double Collector Trolley<br>with Two 1 Meter Cables   | 80     | 2.42   | 1.10 |
| FM-5059-1M | Triple Collector Trolley with<br>Three 1 Meter Cables | 120    | 3.52   | 1.60 |
| FM-4525    | Cleaning Collector Trolley<br>(not pictured)          | N/A    | 0.88   | 0.40 |

Collectors shown are for standard applications composed of straight line elements. For all other applications, please consult the factory for an application specific quotation.



#### REPLACEMENT PARTS

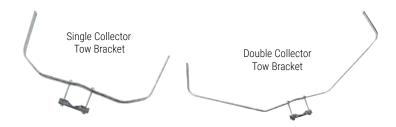
| Catalog<br>Number | Description                   |
|-------------------|-------------------------------|
| FM-0022           | Carbon Brush                  |
| FM-0118           | Brush for Cleaning Collectors |

### **COLLECTOR ASSEMBLIES**

### 10. TOW BRACKETS

- Tow Brackets (standard carriers)
   provide the mechanical link between
   the collector trolley and the moving
   equipment.
- Galvanized steel brackets to be mounted onto a round tow bar 0.79" (20mm) to 1.97" (50mm) or a square tow bar 0.19" (20mm) to 1.57" (40mm)
- Junction boxes are available for tow brackets. Consult the factory for more information.





#### TOW BRACKETS

| Catalog |                                | Weight |      |  |
|---------|--------------------------------|--------|------|--|
| Number  | Description                    | Lbs    | Kg   |  |
| FM-1600 | Tow Bracket for Single Trolley | 1.3    | 0.59 |  |
| FM-1610 | Tow Bracket for Double Trolley | 2.4    | 1.09 |  |
| FM-1630 | Tow Bracket for Triple Trolley |        | 2.59 |  |

### **DUST EXCLUSION SEALS**

### 11. DUST EXCLUSION SEALS



Rubber dust exclusion seals are available for line elements, in-line power feeds, joint covers, curves, trolley inlet gates and expansions. They are not used for end of line components, since the trolley does not pass through them. The catalog number is made by adding an LV to the end of the standard catalog number.

For example, a 20 Amp line element with dust exclusion seals is FM-4204-LV instead of the standard FM-4204. The seals can be added to stocked line elements, which allows good turnaround time for systems requiring dust exclusion. Suitable for use up to 55°C.

Silicone grease is used on the inside of the rubber seals to ease the travel of the collector trolleys.

| Catalog | D                | Weight |      |  |
|---------|------------------|--------|------|--|
| Number  | Description      | Lbs    | Kg   |  |
| FM-0287 | Dust Seal Grease | 0.5    | 0.23 |  |

### **TRANSFER FUNNELS**

### 12. TRANSFER FUNNEL LINE ELEMENTS



- Transfer funnel is pre-mounted on 1 meter line element. Special lengths available upon request
- Short funnels may be used for switch applications from 0.375" to 1" gap
- Long funnels may be used when gap distance exceeds 1"
- Special collector trolleys and tow brackets are required. Contact factory
- Funnels designed to accommodate ground to the right or left
- IP23 finger safe rated

### SHORT FUNNEL ASSEMBLIES

| Catalog<br>Number | Description                         | Amp<br>Rating |
|-------------------|-------------------------------------|---------------|
| FM-2501           | 4-Pole 1 Meter Element Ground Right | 20            |
| FM-2502           | 4-Pole 1 Meter Element Ground Left  | 20            |
| FM-2517           | 4-Pole 1 Meter Element Ground Right | 60            |
| FM-2518           | 4-Pole 1 Meter Element Ground Left  | 60            |
| FM-2525           | 4-Pole 1 Meter Element Ground Right | 100           |
| FM-2526           | 4-Pole 1 Meter Element Ground Left  | 100           |
| FM-2533           | 4-Pole 1 Meter Element Ground Right | 130           |
| FM-2534           | 4-Pole 1 Meter Element Ground Left  | 130           |
| FM-2541-TR        | 4-Pole 1 Meter Element Ground Right | 200           |
| FM-2542-TR        | 4-Pole 1 Meter Element Ground Left  | 200           |

### LONG FUNNEL ASSEMBLIES

| Catalog<br>Number | Description                         | Amp<br>Rating |
|-------------------|-------------------------------------|---------------|
| FM-2551           | 4-Pole 1 Meter Element Ground Right | 20            |
| FM-2552           | 4-Pole 1 Meter Element Ground Left  | 20            |
| FM-2567           | 4-Pole 1 Meter Element Ground Right | 60            |
| FM-2568           | 4-Pole 1 Meter Element Ground Left  | 60            |
| FM-2575           | 4-Pole 1 Meter Element Ground Right | 100           |
| FM-2576           | 4-Pole 1 Meter Element Ground Left  | 100           |
| FM-2583           | 4-Pole 1 Meter Element Ground Right | 130           |
| FM-2584           | 4-Pole 1 Meter Element Ground Left  | 130           |
| FM-2591-TR        | 4-Pole 1 Meter Element Ground Right | 200           |
| FM-2592-TR        | 4-Pole 1 Meter Element Ground Left  | 200           |

### **EXPANSION ELEMENTS**

### 13. EXPANSION ELEMENT

#### 4-POLE EXPANSION ASSEMBLY

| Catalog    | Description                         | Length |   | Weight |       |
|------------|-------------------------------------|--------|---|--------|-------|
| Number     |                                     | Ft     | M | Lbs    | Kg    |
| FM-8020    | 4-Pole Expansion<br>Element 20 Amp  | 6.56   | 2 | 14.11  | 6.40  |
| FM-8060    | 4-Pole Expansion<br>Element 60 Amp  | 6.56   | 2 | 14.33  | 6.50  |
| FM-8100    | 4-Pole Expansion<br>Element 100 Amp | 6.56   | 2 | 16.75  | 7.60  |
| FM-8013    | 4-Pole Expansion<br>Element 130 Amp | 6.56   | 2 | 19.18  | 8.70  |
| FM-8290-TR | 4-Pole Expansion<br>Element 200 Amp | 6.56   | 2 | 25.13  | 11.40 |

#### 5-POLE EXPANSION ASSEMBLY

| Catalog    | Description                         | Length |   | Weight |       |
|------------|-------------------------------------|--------|---|--------|-------|
| Number     |                                     | Ft     | M | Lbs    | Kg    |
| FM-8520    | 5-Pole Expansion<br>Element 20 Amp  | 6.56   | 2 | 15.00  | 6.80  |
| FM-8560    | 5-Pole Expansion<br>Element 60 Amp  | 6.56   | 2 | 15.43  | 7.00  |
| FM-8510    | 5-Pole Expansion<br>Element 100 Amp | 6.56   | 2 | 18.07  | 8.20  |
| FM-8513    | 5-Pole Expansion<br>Element 130 Amp | 6.56   | 2 | 21.60  | 9.80  |
| FM-8291-TR | 5-Pole Expansion<br>Element 200 Amp | 6.56   | 2 | 28.88  | 13.10 |

- The expansion element is designed to absorb the difference in expansion between the support structure and the electrification line.
- Expansions are needed in 20 Amp applications longer than 460 feet (140 meters).
- Expansions are needed in 60 Amp and 100 Amp applications longer than 494 feet (150 meters).
- Expansions are needed in 130 Amp and 200 Amp applications longer than 820 feet (250 meters).
- When expansions are used, an extra single collector trolley must be used on each bridge.



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